

# LIST OF OUR MACHINERY



SCHWERMECHANIK

WILDAU

## Millers

Pos.	Make	Table	Range			Chucking weight in t
			X	Y	Z	
1	CNC CFZ 25 portal milling machine	6200 x 2500	6200	3000	2460	60,0
2	CBFK 150 CNC machining centre	2000 x 1600	3000	1500	1000	12,5
3	CW 1000 CNC machining centre	1000 x 1000	1300	1250	790	2,0
4	Deckel CNC milling machine	430 x 710	480	385	80	0,6
5	FSS 400/E convertible milling machine	400 x 1600	1600	350	450	1,0

## Boring mills

Pos.	Make	Spindle diameters Ø	Table	Range			Weight in t
				X	Y	Z	
6	Schiess boring mill	360	3000 x 2500	8500	4000	1250	50,0
7	Skoda W 200 HC horizontal boring mill	200	2000 x 2000	18000	4100	2600	20,0
8	Skoda W 200 HC horizontal boring mill	200	3000 x 3500	5850	3000	2600	63,0
9	Skoda W 200 H horizontal boring mill	200	2500 x 2000	5800	3100	2600	20,0
10	Skoda W 200 horizontal boring mill	200	2000 x 2000	4900	3100	2600	20,0
11	BFT 125 horizontal borer	125	1800 x 2000	1650	1600	1120	5,0
12	W 90 horizontal borer	90	1100 x 1000	1250	1100	700	2,0

## Lathes

Pos.	Make	Version	Dimensions		Chucking weight in t
			Diameters Ø	length	
13	Safop Leonhard 60	CNC	1200	11300	18,0
14	Safop Leonhard 60	CNC	1200	5000	18,0
15	Heynumat Hn 21 U	CNC	475	3000	1,2
16	Heynumat Hn 21 U	CNC	475	1500	1,2
17	N8 lathe	conv.	800	5000	6,0
18	SD 63/5000 lathe	conv.	655	5000	8,0
19	Kärger lathe	conv.	200	1300	0,1

08/05



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## Grinders

Pos.	Make	Version	Dimensions diameters		Chucking weight in t
			Ø x length / L x W x H		
20	SAXW 1000 roll grinder	External	1000 x 6000		10,0
21	BUT 63 cylindrical grinder	External	630 x 4000		2,5
22	BUB 32 cylindrical grinder	External	320 x 2000		0,4
23	SI 6/1 cylindrical grinder	Internal	360 x 650		0,1
24	BPV 80A surface grinder		3000 x 800 x 700		1,5
25	SFW 200x600 surface grinder		600 x 200 x 300		0,05

## Drilling machines

Pos.	Make	Range		Weight on table in t
		L x W x H		
26	RFM radial drilling machine	11000 x 2000 x 2000		Plate chucks
27	RF 31 A radial drilling machine	1100 x 700 x 1000		1,0
28	Universal drilling machine	max. Ø 40		(variable locally)

## Slotters and planers

Pos.	Make	Table	Range		Chucking weight in t
			L x W x stroke		
29	Planers	1000 x 760	1000 x 800 x 500		4,5
30	STS Y 1400 slotter	Ø 1180	1200 x 1700 x 1400		8,0
31	STS 400 slotter	Ø 800	800 x 750 x 400		1,5

## Steel fabrication

Pos.	Name	Make	Machining dimensions	
32	Thermal cutting machine	Messer Griesheim	11000 x 4000 x 300	
33	Bevelling machine	DEC 400 SG	3200 x 20	
34	Shears	DLB 12/3050	3050 x 12	
35	Hydraulic press	WMW	---	

11/04



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